





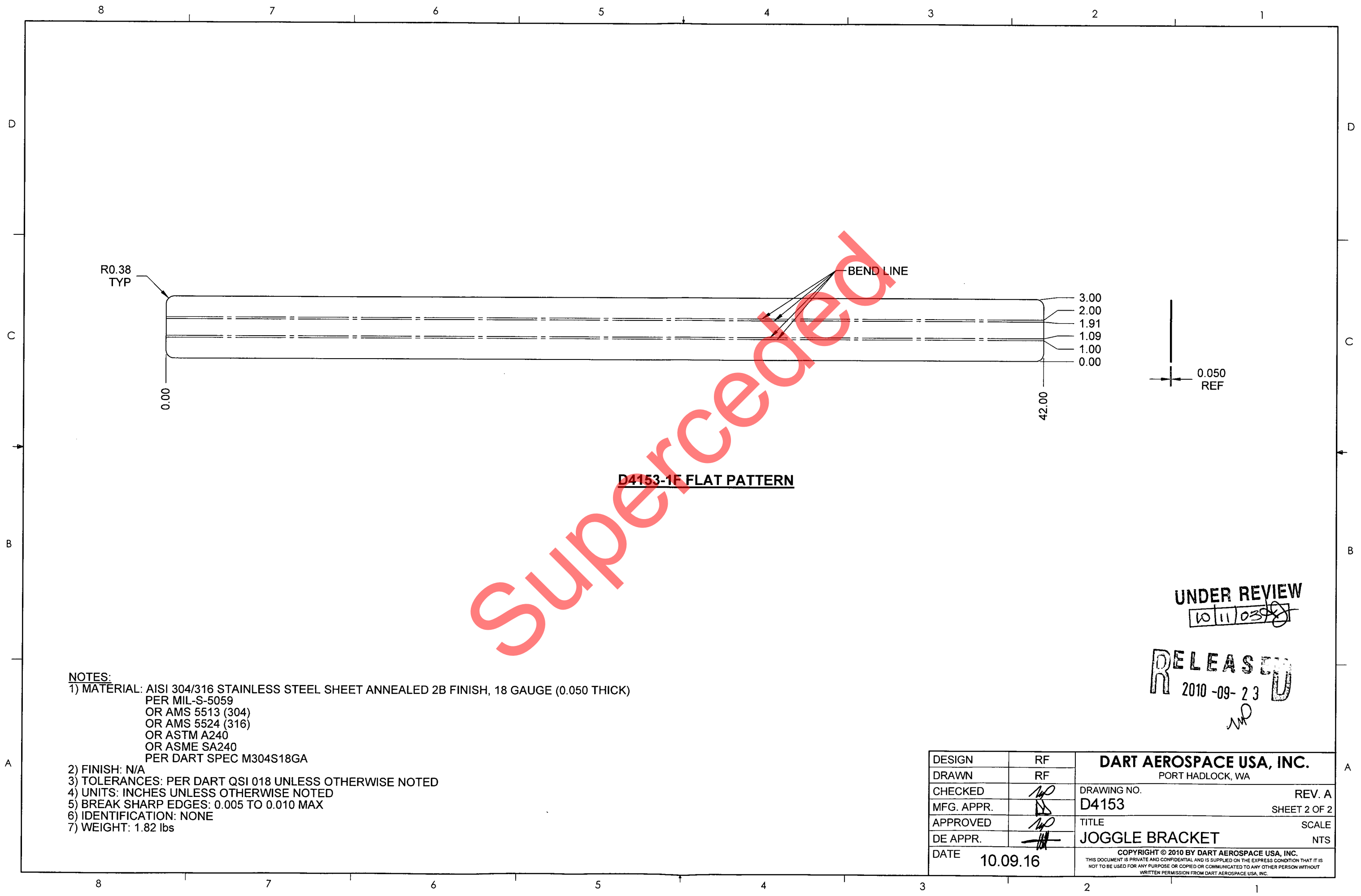
D4153-1 JOGGLE BRACKET
(MAKE FROM D4153-1F FLAT PATTERN)

UNDER REVIEW
10/11/03

RELEASED
2010-09-23

- NOTES:
- 1) MATERIAL: MAKE FROM D4153-1F FLAT PATTERN
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER QSI 044 6.1, ON THE UNDERSIDE OF THE PART AS INDICATED
 - 7) WEIGHT: 1.82 lbs

A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION		DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4153	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		JOGGLE BRACKET	NTS
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Superseded

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 18 GAUGE (0.050 THICK)
PER MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
PER DART SPEC M304S18GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.82 lbs

UNDER REVIEW
10/11/03

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MP

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DRAWN	RF		
CHECKED	MP	DRAWING NO.	REV. A
MFG. APPR.	DS	D4153	SHEET 2 OF 2
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